

CAUTION:INSPECT CONTENTS IMMEDIATELY TO ENSURE PRODUCT WAS NOT DAMAGED DURING SHIPPING.

Assemble Wire Shelving Unit (See Diagram 1)

Step 1 For mobile version, install casters into bottoms of posts.

Step 2 Choose the desired height of the bottom shelf (for added stability, it is recommended that the bottom shelf is installed no more than 6"(2 – 3 lines) from the floor and the top shelf no more than 6"(2 – 3 lines) from the top.) Snap two (2) tapered sleeves, with the word UP on top, at the desired height on each post. Shelves can be adjusted every 1". (Note: Double grooves in the posts are placed every 8th groove for simple shelf height reference.)

Step 3 Place shelf on its side, making sure the wider portion of the four (4) round shelf collars are facing the bottom of the unit, slide the top of the posts through the round shelf collars on each corner of the shelves. Push the shelves firmly onto the tapered sleeves.

Step 4 After installing the bottom shelf, set the unit upright.

Step 5 Snap the tapered sleeves into place on posts at the next desired shelf height. Slide the shelf down from the top of the posts onto the tapered sleeves and repeat this step for the remaining shelves. Note: A rubber mallet may be used to tap each corner of the shelves so they firmly install onto the tapered sleeves.

Note: The leg levelers may need to be utilized in order to make the unit level or flush against the wall.

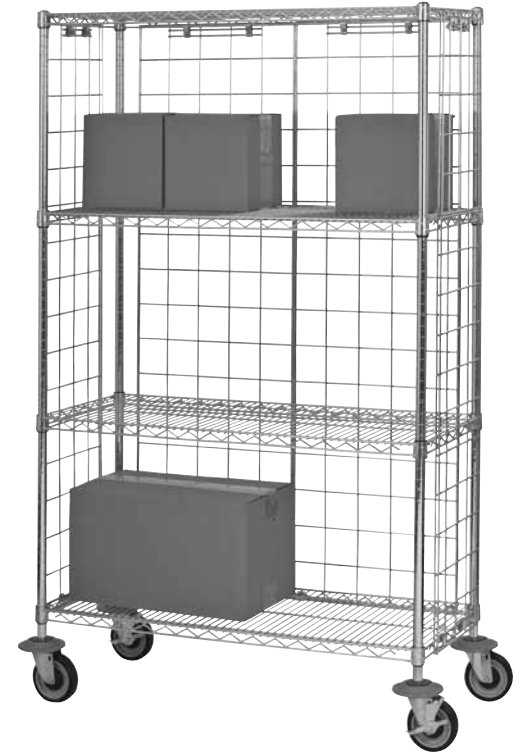
Attach Enclosure Panels (See Diagram 2)

Step 6 Place (2) S-hooks Assemblies such that they slide down over the top portion of each truss on the top shelf of the shelving unit. Make sure to space the S-hooks Assemblies so that they are approx. 4" from the shelving collars and aligned to the second square from each end of the side panels.

Step 7 Attach the side panels: The (2) horizontal bars should face toward the shelving unit. Place the side panel onto the already positioned S-hooks. Make sure that the position of the S-hooks Assemblies are positioned on second horizontal bar.

Step 8 Secure the side panels: Secure the S-hook Assemblies to the panel using the nut and bolt. Secure the bottom panel to the bottom shelf truss using C-Channel Bracket Assemblies. Space each approx. 3" from shelving collar.

Step 9 Tighten all screws to ensure secure fit. Repeat process for remaining side panel and rear panels.



Enclosure Panel Requirements

Ends- Panels required for EACH end according to shelf widths as follows

Nominal Post Height	Nominal Shelf Width					
	18" (45.7 cm)	21" (53.0 cm)	24" (61.0 cm)	30" (76.0 cm)	36" (91.4 cm)	
54" (137.2 cm)	(1) FEPI854CH	(1) FEPI854CH	(1) FEP2454CH	(2) FEPI854CH	(1) FEPI854CH & (1) FEP2454CH	
63" (160.0 cm)	(1) FEPI863CH	(1) FEPI863CH	(1) FEP2463CH	(2) FEPI863CH	(1) FEPI863CH & (1) FEP2463CH	
74" (188.0 cm)	(1) FEPI874CH	(1) FEPI874CH	(1) FEP2474CH	(2) FEPI874CH	(1) FEPI874CH & (1) FEP2474CH	

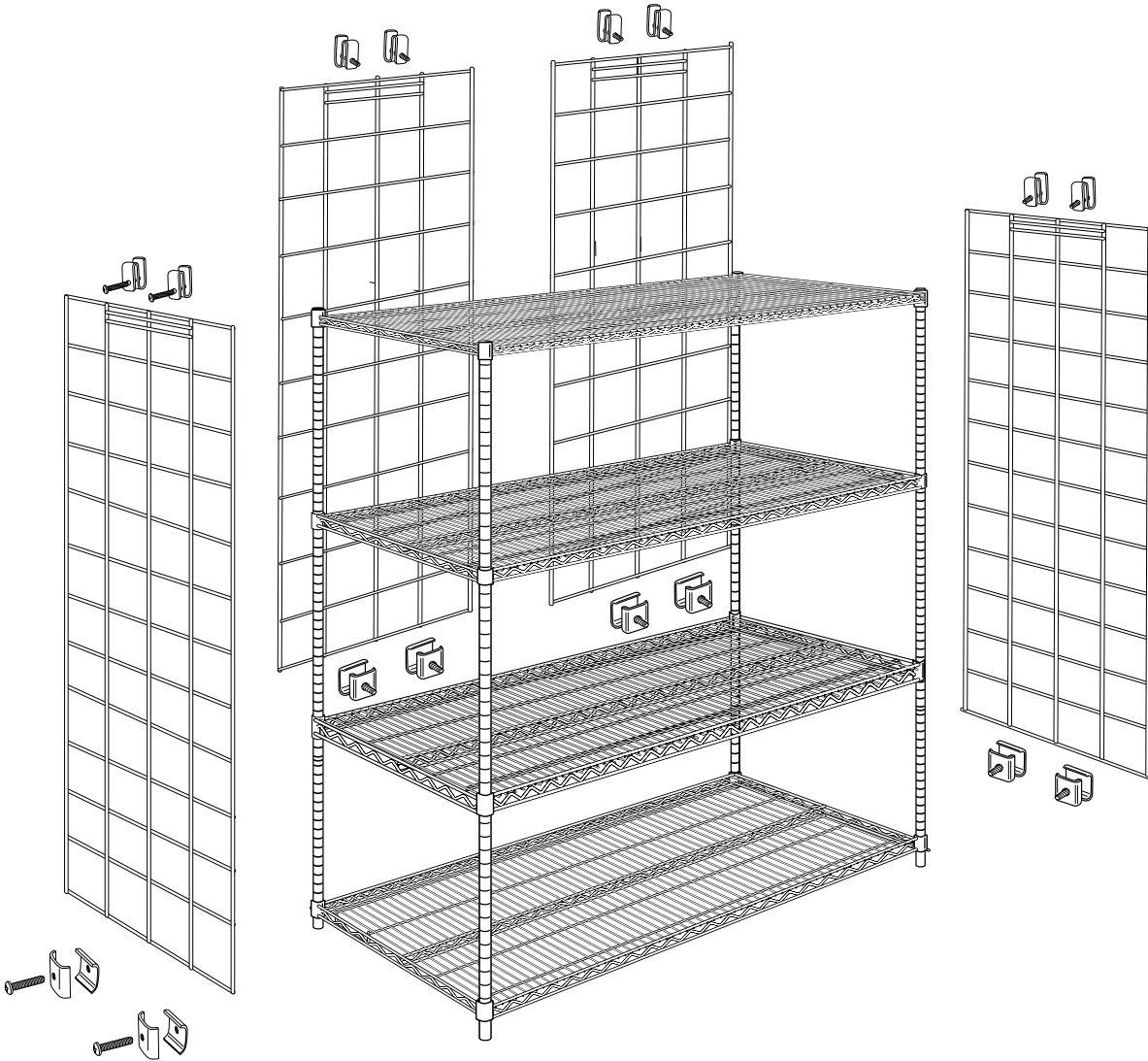
Backs - Requires multiple panels IN QUANTITIES SHOWN for specific shelf lengths:

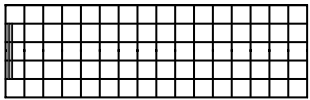

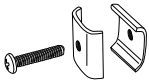
Nominal Post Height	Nominal Shelf Length						
	30" (76.0 cm)	36" (91.4 cm)	42" (106.6 cm)	48" (122.0 cm)	54" (137.0 cm)	60" (152.4 cm)	72" (182.9)
54" (137.2 cm)	(2) FEPI854CH	(1) FEPI854CH & (1) FEP2454CH	(2) FEP2454CH	(2) FEPI854CH & (1) FEP2454CH	(1) FEPI854CH & (2) FEP2454CH	(3) FEP2454CH	(1) FEPI854CH & (3) FEP2454CH
63" (160.0 cm)	(2) FEPI863CH	(1) FEPI863CH & (1) FEP2463CH	(2) FEP2463CH	(2) FEPI863CH & (1) FEP2463CH	(1) FEPI863CH & (2) FEP2463CH	(3) FEP2463CH	(1) FEPI863CH & (3) FEP2463CH
74" (188.0 cm)	(2) FEPI874CH	(1) FEPI874CH & (1) FEP2474CH	(2) FEP2474CH	(2) FEPI874CH & (1) FEP2474CH	(1) FEPI874CH & (2) FEP2474CH	(3) FEP2474CH	(1) FEPI874CH & (3) FEP2474CH

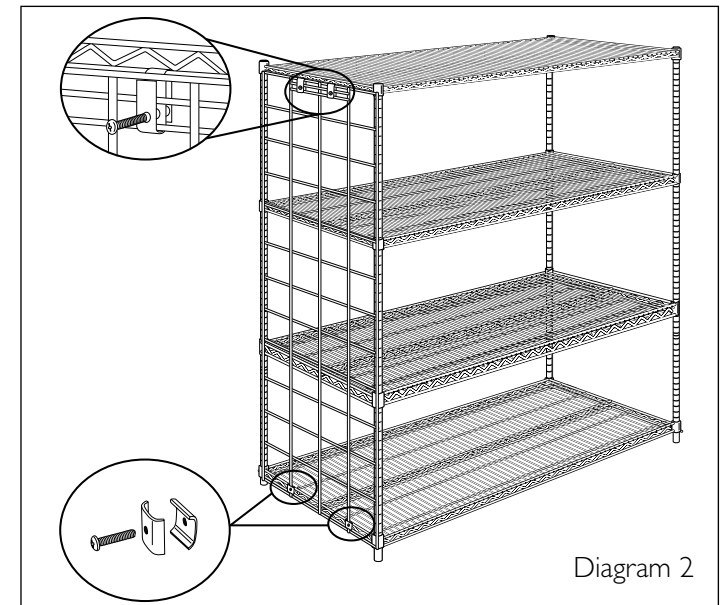
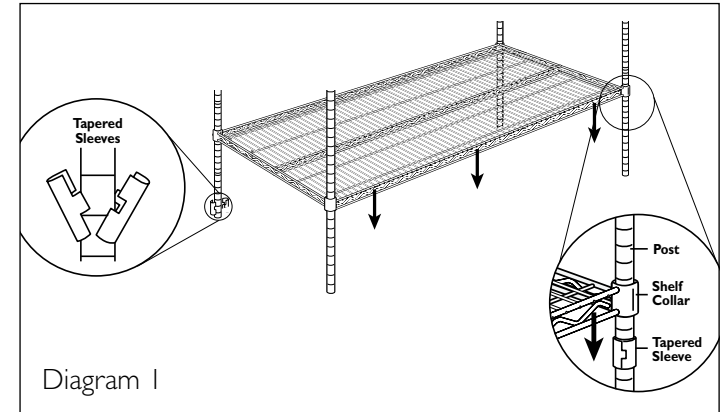
ASSEMBLY INSTRUCTIONS

Casters, Shelves, & Posts Sold Separately

In demanding use situations and where thresholds are continually encountered. Focus recommends the use of stacked posts and aluminum split sleeves.



Part	Enclosure Panels Required (See Page 1)	S-Hook Assemblies	C-Channel Assemblies
Qty	For 3 Sides	2 Per Panel	2 Per Panel
			



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